Grain Belt Supply

Our services go far beyond this catalog.

Grain Belt Supply 2003

Manufacturer
Engineers
Laser and Metal Fabricators
Suppliers
Grain Elevator and Mill Equipment
Finishes
Grain Belt offers a variety of finishes so you can select the finish that is right for your product.

Painting
Powder Coating
Galvanizing
Electroplating

Materials:
Premium Mild Steel .002 to 1"
Stainless Steel .002 to ⅜"
Aluminum .002 to ½"
Alloys .002 to ¾"

Turnkey manufacturing services from development to finished product.

Product Design, Short or Long Runs,
Prototype Development,
Laser-Cutting, Rolling, Welding,
Bending, Cutting, Shearing, Drilling,
Tapping, Punching, Sawing,
Stamping, Forming, Shipping.

Engineering / R&D
A trained staff of engineers is available to assist you from concept to completion with your project. They can translate your sketch, plan or 2-dimensional drawing into a single part or a complete machine. Our engineers can assist you in Research and Development, product design, reverse engineering and in determining the right material for your application. Compatible File Types: DXF: AutoCad DWG, IGES, Pro-E
Email to: laser@grainbeltsupply.com

Quality Control
Every product we manufacture is checked throughout the production process to ensure each part meets your specifications. All quality control findings are documented.

CNC Saws

NEW
POWDER COAT PAINT LINE
7 Stage Wash, 750 Hr. Salt Spray
Coming in 2003!
Centrally located at I-70 and I-135, in Salina, Kansas, Grain Belt is one of the best equipped, modern, multi-material fabricating job shops in the Midwest. With 80,000 square feet of manufacturing space, we strive to equip our facility with the fastest and highest capacity precision machines. Grain Belt ensures high quality and competitive pricing.

### Laser Equipment
- Trumpf 4030, 4000 watt
- Trumpf 3030, 4000 watt (2)
- Trumpf 4030, 3000 watt
- Trumpf 6030, 3000 watt
- Cincinnati SM, 1500 watt
- Table sizes 5’ x 10’, 6’ x 12’ and 6’ x 20’

### Press Brake Equipment
- 22 ft. 350 ton Pacific CNC
- 12 ft. 175 ton Accurpress CNC
- 8 ft. 90 ton Cincinnati CNC
- 12 ft. 400 ton Pacific Brake
- 8 ft. 100 ton Accurpress CNC
- 6 ft. 35 ton Wysong Brake
- 5 ft. Chicago Pan Brake

### Shear Equipment
- 12 ft. Cincinnati Shear
- 3 ft. Shipley Shear
- Muba 70 ton Iron Worker

### Press Equipment
- 50 ton Hannifin C Frame Presses
- 40 ton Greenard C Frame Press
- 35 ton K.R. Wilson C Frame Press
- 25 ton Watson C Frame Presses
- 15 ton Logan C Frame Press
- 8 ton Greenard C Frame Press
- 9 ton Dennison C Frame Press
- 300 ton Straight Side Press
- 50 ton Straight Side Press
- 110 ton Danley OBI Press
- 100 ton Dennison OBI Press
- 60 ton Johnson OBI Press
- 15 ton OBI Press

### Band Saw Equipment
- CNC Vertical Hem Saw
- Marvel Vertical
- Do-All Vertical
- Jet Do-All 10”

### Roll Equipment
- No. 1 Buffalo Angle Iron Roll
- No. 1/2 Buffalo Angle Iron Roll
- GBS Angle Iron Rolls
- GBS Plate Ring Roll
- 10 ft. Webb Roll
- 5 ft. Lown Roll
- 4 ft. Pexto Roll
- 4 ft. Webb Crowning Roll

### Welding Equipment
- Ferranti Computerized 100 amp Spot Welders
- Peer 150 amp Spot Welder
- Banner 75 amp Spot Welder
- Mig Welders
- Arc Welders
- Heli Arc Welders
- Heath Multi Head Torch

### Other Equipment
- Summit Radial Arm Drill Press
- UMP Tube Bender
- Bridgport Vertical Mills
- 6' Metal Lathe
- State Vertical Grinder
- Accuscule Bolt Packager
- Thermal Dynamics Portable Plasma Machines
- Glass Bead Blasting Cabinet
- CM Overhead Crane (3)

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Call, Fax, or email us today for a prompt quote!
Serving the grain handling and feed mill industry for over 50 years

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