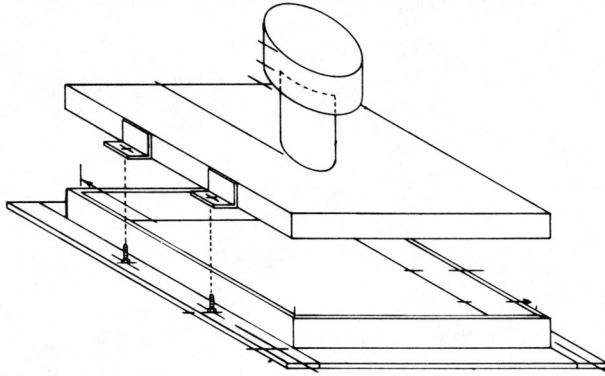


MILLING, CLEANING, TREATING

Manholes and Vents



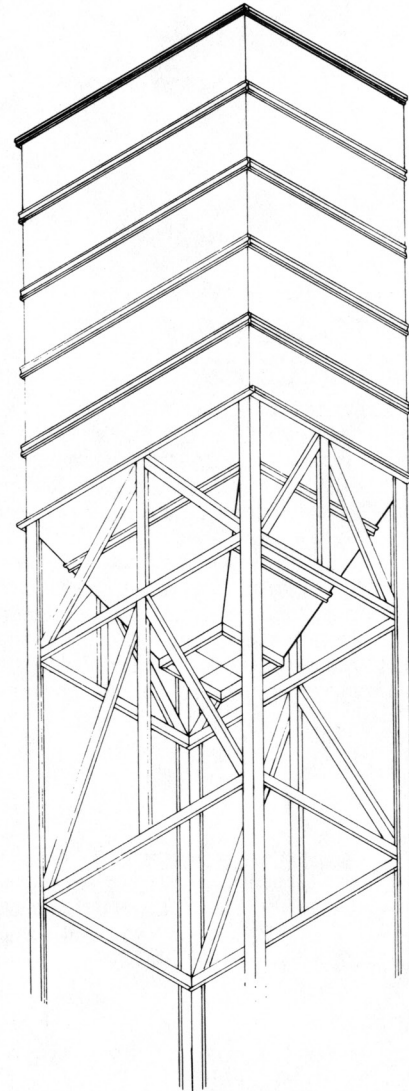
Grain Belt manhole cover and frame can be mounted on various sizes of bins—round and square.

- Ready for installation.
- Completely assembled.
- Get two for one—vent and manhole together.

Grain Belt Steel Bins

Grain Belt square steel bulk bins are engineered, designed, and fabricated for your particular needs. Grain Belt bins are used for handling many bulk products or materials with maximum tonnage in minimum space. Accordingly, they are ideal for industrial or manufacturing operations where working space may be limited.

- Grain Belt steel bins can be clustered in a rectangular group using any combination of bin sizes.
- Hopper available with corner, side, or center draw off 45°, 50°, or 60°.
- Available with or without structural supports. Designed for the particular job.
- Easily equipped with any type of gate.
- Manholes and vents in roof.
- Easy cleanout with minimal interior bracing.



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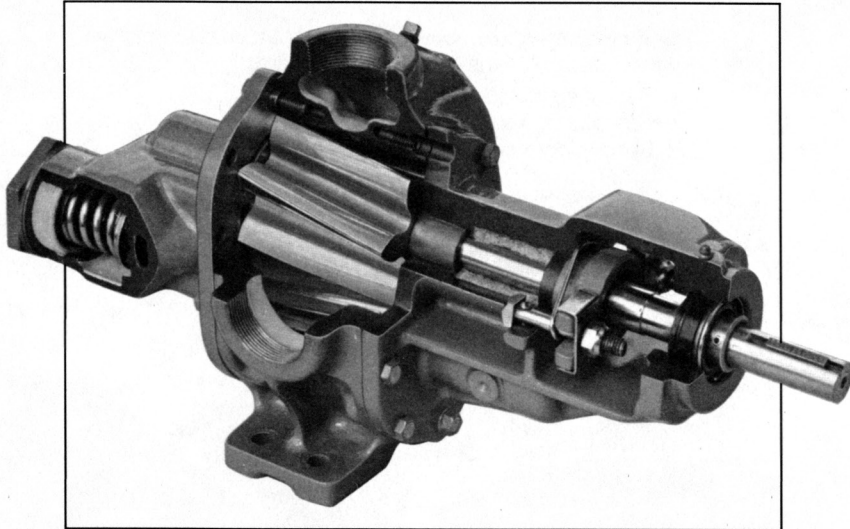
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MILLING, CLEANING, TREATING

Heavy Duty Pumps

GENERAL PURPOSE PUMPS FOR MIXING, BLENDING, RECIRCULATING, FIXED AND MOBILE TRANSFER



UP TO 340 GPM UP TO 125 PSI

These pumps operate smoothly and with equal efficiency in either direction of rotation when relief valve is in proper position. They efficiently handle heavy, viscous materials such as asphalt, molasses, roofing compounds, and printing inks; as well as fuel oils, gasolines, and similar thin liquids.

Pumps can be supplied in several materials of construction, with or without built-in relief valves.

Pumps can be assembled either hi-drive or lo-drive, and are available with conventional packed box or lapped-face mechanical shaft seal. They can be direct driven or driven through a built-in gear reduction with a wide range of ratios. These pumps operate equally well mounted in most positions. However, pumps should not be mounted and/or suspended by the ports unless specifically designed for it or authorized by Roper Engineering.

BASE MOUNTED UNITS

These pumps are available mounted on bases, equipped with couplings and guards and with or ready to receive motors or other types of drives. Some are available with a built-on gear reduction unit that is adjustable for various driver shaft heights.



HI-DRIVE AND LOW-DRIVE UNITS

Roper offers hi-drive and lo-drive units, with both made of the same basic assemblies. Should it be necessary to change the pump from one arrangement to the other, it can be done easily by disassembling the pump and reassembling it as desired.

MATERIALS OF CONSTRUCTION

Standard Fitted

Housing Cast iron

Gears Hardened iron alloy

Bearings Bronze

Shafts Steel

Available Options

Housing Ductile iron (not available for all sizes)

Gears Bronze or stainless steel (not available for all sizes)

Bearings Iron or carbon

Shafts Stainless steel

All shafts are induction hardened in bearing and packing areas, and precision ground.

SIZES AVAILABLE

3611-3711	.11 Gallons Per Revolution
4611-4711	.11 Gallons Per Revolution
3617-3717	.17 Gallons Per Revolution
4617-4717	.17 Gallons Per Revolution
3622-3722	.23 Gallons Per Revolution
4622-4722	.22 Gallons Per Revolution
3635-3735	.37 Gallons Per Revolution
4638-4738	.38 Gallons Per Revolution
3648-3748	.52 Gallons Per Revolution
3658-3758	.60 Gallons Per Revolution
4658-4758	.58 Gallons Per Revolution

ANGLE PUMPS

Series 3648-3748 offer pump design to provide increased capacity with a smaller pump in physical size—bigger on the inside and smaller on the outside. By placing the gears at a 45° angle, the flow of liquid through the pump is directly from the inlet port into the gear teeth and directly out of the gear teeth into the discharge port, thus improving flow characteristics. The overall dimensions of the pump are smaller than those of other pumps of comparable capacity.

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MILLING, CLEANING, TREATING

Molasses Equipment



Liquids Applicator

... incorporates features indispensable in feed manufacturing. Overrun and dribble are minimized by the automatic closing of the applicator when the remote liquid control valves are closed.

To reduce oxidation and clogging of the supply pipe, the applicator remains closed except when liquids are passing through. This protects the inside of the supply pipe, back to the control valve, from the atmosphere.

H & S applicators are available with pipe sizes from $\frac{3}{4}$ " to 2".

Metering Equipment



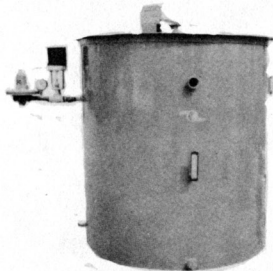
The Niagara R-20 is a mechanically driven totalizer with 6-inch dial for all Niagara meters 1 inch or larger. It is available in any standard engineering unit. The R-20 is available with single hand, single scale.

The R-20 features a 5-digit totalizer for continuous totalization. The pointer is resettable for manual batching applications. A totalizer extension is necessary for operating temperatures exceeding 250°F.

Molasses Heater

Has a 6000 watt heating element that can be thermostatically set for any temperature between 150° and 190°F. Measures 40" long by 18" high; has a 9" diameter cylinder. Constructed entirely of arc welded steel.

Liquids Heater



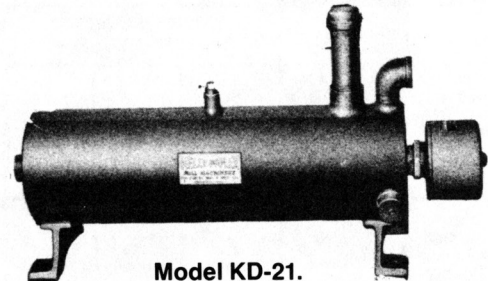
ELECTRIC

Heavy-duty construction to withstand the corrosive effects of heating molasses or animal tallow. H & S heating tanks are equipped with an adjustable thermostatic temperature control and visual-type liquid thermometer. Standard features also include a modulating-type motorized steam valve and steam pressure gauge in steam-heated tanks; and liquid level controls, plate-type steam coils, tank cover and center sediment drain valve in all models.

Tanks are heated in two ways. One system utilizes steam circulated through the plate coils. The other utilizes water heated by an industrial immersion heater element and circulated through the plate coils by a pump. Except for the method of heating, both tank models are identical.

In standard size these tanks are 500-gallon capacity. Tank diameter 5'-0". Tank height 5'-0". Overall width 6'-6". Overall height 5'-6". Shipping weight 795 pounds.

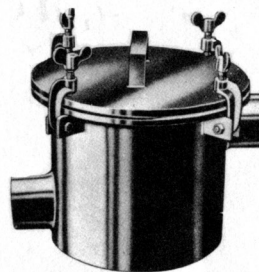
Heating tanks are also available in stainless steel and in larger sizes.



Model KD-21.

Specify whether for molasses or fats when ordering.

Molasses Strainers



Prevents clogged liquid lines. The strainer prolongs the life of liquid meters and provides more accurate metering. A removable screen can be replaced easily and quickly. Pipe sizes $1\frac{1}{2}$ ", 2", 3", and 4".

Pressure Relief Valve
Available in $1\frac{1}{2}$ " or 2" pipe size.

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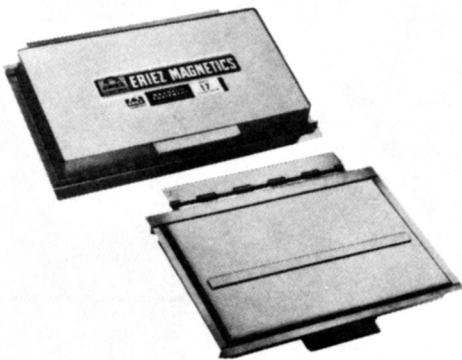
MILLING, CLEANING, TREATING

Permanent Non-Electric Magnets

Plate Magnets

Powerful, dependable magnetic protection against the dangers of fine iron and tramp iron contamination in your operation.

Series 17 Erium Powered Plate Magnets



Magnets installed in chutes, spouts, ducts, feed tables and housings, as well as in suspension over non-magnetic screens, conveyors, etc. catch and remove damaging iron contamination from material flows. They help prevent machinery damage and costly shut-downs . . . prevent spark caused fires and explosions . . . prevent product contamination.

NOW . . . CHOOSE FROM A COMPLETE RANGE OF SIX DIFFERENT MAGNETIC STRENGTHS

SUPERBRUTE

. . . for suspended applications.

The strongest plate magnet available, the SuperBrute was designed for suspension over belts or chutes to reach deep into conveyed materials and remove damaging tramp iron. It is 25% stronger than the Brute Power magnet below.

BRUTE POWER

. . . for the most difficult applications.

The new Eriez Brute Power plate magnet was developed to handle wood-chip processing, sugar cane, and other extremely difficult tramp iron separation applications. At distances in excess of 1¼" (32mm), the Brute Power is 50% stronger than the Maxipower magnet.

MAXIPOWER

. . . for extra heavy duty applications.

This model handles large volumes of materials and provides positive tramp iron removal thru heavy material flow. It has 20% more holding power and 2½ times more pulling power than the next strongest magnet. In direction of material flow (length) this model has a three inch longer working surface than the next three models, so feed material is in the magnetic field over 40% longer.

SUPERPOWER

. . . for heavy duty applications.

This model, requiring only 1⅜" (46mm) of depth, sends out a powerful magnetic field capable of handling all but the most difficult plate separator applications. It effectively stops fine iron as well as tramp iron in high-capacity operations.

ULTRAPOWER

. . . for medium duty applications.

This intermediate model, only 1⅝" (33mm) in depth, has about 75% of the strength of the Superpower. It provides excellent performance on applications involving medium depths of material flow and average iron removal requirements.

EXTRAPOWER

. . . for moderate duty applications.

This economical unit, built to the same rugged specification as all others in the line and only 1⅞" (27mm) deep, will provide good magnetic action on many moderate duty applications. It is recommended for use where material flow is relatively slow and thin and where big iron rather than minute contaminants are the main concern.

APPLICATION		WHEN CHUTE ANGLE IS		
		35°	45°	60°
For Removing		WITH MAGNET TWO FEET FROM TOP*		
Medium and Large Tramp Iron Over 8 ounces Down to Plus 1 oz.		Use Listed Capacity Plus 25%	Use Listed Capacity	Use ¾ of Listed Capacity
Small Tramp Iron Over 8 Mesh To 1 ounce		Use Listed Capacity	Use ¾ of Listed Capacity	Use ½ of Listed Capacity
†Fine Ferrous Contamination 8 Mesh and smaller		Use 1/3 of Listed Capacity	Use ¼ of Listed Capacity	Use ⅓ of Listed Capacity

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MILLING, CLEANING, TREATING

Permanent Non-Electric Magnets

Grate Magnets

Eriez, the pioneer in permanent magnet applications since 1942, has expanded its grate magnet line to give you more selections than ever before . . . so you can more precisely match the magnet to your requirements.

STANDARD GRATE MAGNETS

For many years Eriez permanent magnetic grates have used ceramic or Alnico magnet materials as their power source. When built with Eriez-designed circuits, these separators provide good magnetic fields for a nominal cost and satisfactorily remove both tramp and fine iron contaminants in most applications. They continue to be the magnets most frequently used to improve the product purity of dry bulk materials.

Wing and Drawer Type MAGNETIC GRATES

Single-bank units are ideal for the majority of average tramp iron removal problems.

Double-bank units are designed to give **double protection** in installations where the problem of iron contamination is particularly acute. These models have second row of magnetic tubes aligned directly below the open spaces between tubes in the top row.

Wing-type units can be quickly put to work in hoppers and floor openings. Adjustable wings add to ease of installation . . . no bolting necessary . . . units can be lifted out for easy cleaning.

Drawer-type Grates have been specifically designed for use in closed chutes and ducts. They come complete with handle and latches. These models are easily inspected and cleaned by sliding the "magnetic drawer" from an opening made in side of housing.

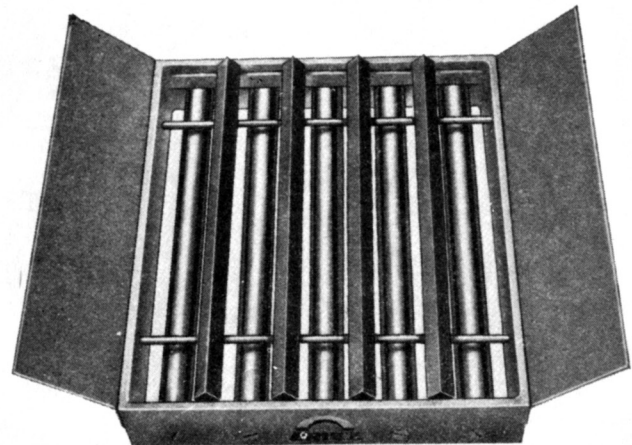
Rugged grid protects the magnets, slows and directs material stream onto all of the powerful magnetic tubes . . . fast and easily cleaned . . . all sizes can be furnished entirely of stainless steel . . . installation is fast and simple . . . no wiring . . . no operating maintenance. Each type is available in 163 standard sizes from 2½" x 4" to 36½" x 36" (64 x 102 to 927 x 914mm). Dimensions are flexible so special sizes can be furnished. All models perform well on free-flowing materials whose maximum size does not exceed ⅜" to ½" (12mm) in diameter.

SUPERSTRENGTH RE GRATE MAGNETS

The SuperStrength Style RE separators now available from Eriez remove weakly magnetic or very fine iron contaminants. These separators are made with Erium® 3000, a high quality rare earth permanent magnetic power source. Erium® 3000 develops a magnetic field which has up to 25 times the magnetic pull of conventional units with no increase in size.

The gap between low and high intensity magnetic separators has now been filled with these SuperStrength magnets. They have more strength at a greater distance than conventional permanent magnets, high gradients and increased holding force. This means they can reach out and attract weakly magnetic or very fine iron contaminants, and hold them so tightly that wipe-off by product flow is virtually eliminated.

All models of Eriez grate magnets are available with SuperStrength elements. Older Standard units can be easily retrofitted with these more powerful magnetic assemblies.



Available in almost any size — write or call for prices, giving width and length desired.

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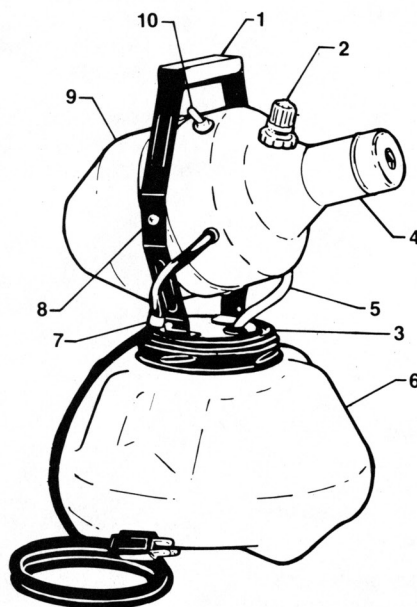


MILLING, CLEANING, TREATING

Electric Sprayer

No. 1026 Atomist Electric Sprayer Canister Model

1. **Droplet Size:** Atomist discharge droplet size averages 20 mass microns with 95% of total discharge under 50 mass microns. You get more from your spray materials. Atomist's superfine discharge stays air-borne longer and penetrates deeper. The killing power of any pesticide spray is substantially increased.
2. **Discharge Carry:** Atomist far out-distances competition with spray clearly detectable at 135 feet. Atomist gets your spraying jobs done faster with its long "reach." You can cover all areas with less moving around.
3. **Discharge Volume:** From 1.5 to 5.3 GPH (wetable powders up to 4.8 GPH). You are assured of full discharge concentration and maximum results. Atomist allows for discharge at correct chemical-to-space ratios.



SERVICE PARTS No. 1026 ULV SPRAYER

Figure No.	Part No.	Description
1	940-122	Handle & Frame Assy.
2	940-152	Valve Assy. w/nut
3	953-000	Grommet
4	940-132	Outlet Housing w/nozzle
5	803-502	Supply Tube to Tank 30" long
6	956-890	Canister
7	803-604	Cord Clamp
8	802-115	Housing Screw (4 req.)
9	952-650	Intake Housing
10	944-825	Switch Kit. Includes Everything Needed to Replace Switch.

Figure No.	Part No.	Description
*	805-460	Canister "O" Ring
*	802-084	Clamp Screw
*	941-380	Intake Strainer
*	950-460	Grommet (small black)
*	948-305	Cord Kit. Includes Everything Needed to Replace Old Cord.
*	941-450	110V Motor Kit. Includes Everything Needed to Replace Motor.
*	941-330	220V Motor Kit
*	953-500	Brush Kit for Motor. (110V or 220V)

* Not Illustrated In Picture

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MILLING, CLEANING, TREATING

Bag Trucks

Jakes Bag Truck

Bevel steel reinforced nose built in a size and type to meet every bag handling requirement, whether cloth, burlap or paper. Steel wheel guards. Roller bearing. Rubber tires.

Model #512-1. Dimensions: Handle length 48"; Nose length 9"; Wheel Diameter 7". Shipping weight: 35 lbs.

Model #512-2. Dimensions: Handle length 52"; Nose length 10"; Wheel Diameter 8". Shipping weight: 55 lbs.



Ezy-Tilt Pallet Truck

- "Box frame" construction places support at the points of greatest stress. Joints are form-fitted and fixed with solid welds.
- Standard frame is built of rugged 14 ga. 1-1/8" O.D. steel tubing. A lighter, sturdily built frame of 1-5/16" O.D. aluminum tubing is also available.



Plastic pallets

Injection-molded plastic pallets are extremely durable... and each weighs only about 1 pound for low-cost shipping. Pallets are nestable so each adds only 5/8" to the height of a stack. Plastic is easy to clean and resistant to both chemicals and weather. Stringers are 1/2" deep so pallets can also be handled by a standard forklift.

Specifications

Model Number	Deck Size	Stringer Height	Type	Capacity	Weight
4975	12 x 24"	1 1/2"	Plastic	800 lbs.	1 lb.
4976	12 x 24"	1 1/2"	Plastic	800 lbs.	1 lb.
4978	15 x 24"	1 1/2"	Plastic	800 lbs.	1 1/4 lbs.

To determine proper deck size — measure article to be palletized and use closest deck size that supports load. Plastic pallets are also available in custom colors. Call for pricing.

Model Number	Brakes	Frame Size H x W	Shoe Length	12"x3.50" Pneumatic Tires	10"x2 1/2" Replaceable Solid Tires	10"x2 1/2" Molded-on Solid Tires	Weight	Capacity
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2-Wheel Models, Steel Frame

Style A	4731		48 x 14 1/2"	11 1/2"	X		80 lbs.	1000 lbs.
A	4738		48 x 14 1/2"	14 1/2"	X		85 lbs.	1000 lbs.
A	4878	X	48 x 14 1/2"	11 1/2"	X		90 lbs.	1000 lbs.
A	4879	X	48 x 14 1/2"	14 1/2"	X		95 lbs.	1000 lbs.
A	4760		48 x 14 1/2"	11 1/2"		X	80 lbs.	1000 lbs.
A	4776		48 x 14 1/2"	14 1/2"		X	85 lbs.	1000 lbs.
A	4882	X	48 x 14 1/2"	11 1/2"		X	90 lbs.	1000 lbs.
A	4883	X	48 x 14 1/2"	14 1/2"		X	95 lbs.	1000 lbs.
A	4790		48 x 14 1/2"	11 1/2"		X	78 lbs.	1000 lbs.
A	4793		48 x 14 1/2"	14 1/2"		X	83 lbs.	1000 lbs.

2-Wheel Models, Aluminum Frame

Style A	4725		48 x 14 1/2"	11 1/2"	X		60 lbs.	1000 lbs.
A	4727		48 x 14 1/2"	14 1/2"	X		65 lbs.	1000 lbs.
A	4876	X	48 x 14 1/2"	11 1/2"	X		65 lbs.	1000 lbs.
A	4877	X	48 x 14 1/2"	14 1/2"	X		70 lbs.	1000 lbs.
A	4745		48 x 14 1/2"	11 1/2"		X	60 lbs.	1000 lbs.
A	4753		48 x 14 1/2"	14 1/2"		X	65 lbs.	1000 lbs.
A	4880	X	48 x 14 1/2"	11 1/2"		X	65 lbs.	1000 lbs.
A	4892	X	48 x 14 1/2"	14 1/2"		X	70 lbs.	1000 lbs.
A	4797		48 x 14 1/2"	11 1/2"		X	55 lbs.	1000 lbs.
A	4752		48 x 14 1/2"	14 1/2"		X	83 lbs.	1000 lbs.

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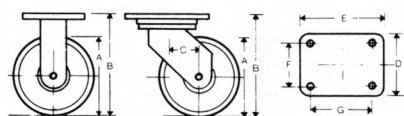
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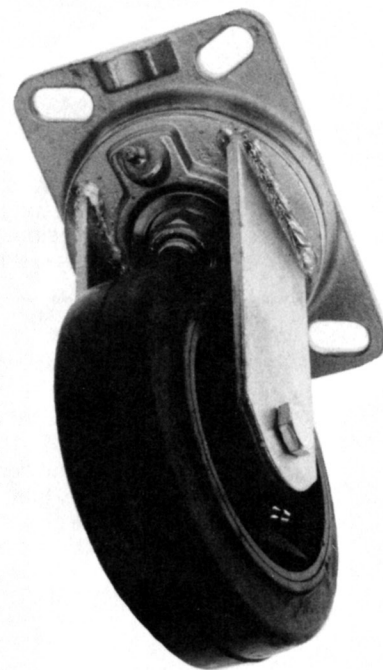
MILLING, CLEANING, TREATING

Heavy Duty Casters



Caster Height and Top Plate Mounting Dimensions

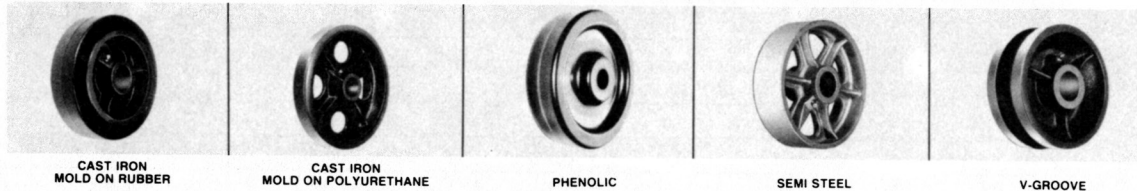
Top Plate D x E	Bolt Hole Centers F x G	Attaching Bolt Size
4 1/2" x 6 1/4"	3 3/8" x 5 1/4" Slotted to 2 7/16" x 4 15/16"	1/2"



Size	Product Number	Wheel			Load Capacity	Overall Height	Swivel Radius	Approx. Weight
		Core	Tread	Bore Size				
6x2 1/2	84-614	Cast Iron	Mold on Rubber	1 5/16	500	7 1/2	6	17 1/4
	84-618	Cast Iron	Mold on Polyurethane	1 5/16	1100			19
	84-634	Semi Steel	Semi Steel	1 5/16	1800			22 1/4
	84-656	Phenolic	Phenolic	1 5/16	1600			14 1/2
	84-673	Semi Steel	V-Groove	1 5/16	1600			21 3/4
6x3	84-615	Cast Iron	Mold on Rubber	1 5/16	625	7 1/2	6	18
	84-620	Cast Iron	Mold on Polyurethane	1 5/16	1375			21
	84-635	Semi Steel	Semi Steel	1 5/16	2000			23
	84-657	Phenolic	Phenolic	1 5/16	2000			15
8x2 1/2	84-814	Cast Iron	Mold on Rubber	1 5/16	675	10 1/8	7	18
	84-818	Cast Iron	Mold on Polyurethane	1 5/16	1340			20
	84-834	Semi Steel	Semi Steel	1 5/16	2000			22 3/4
	84-856	Phenolic	Phenolic	1 5/16	2000			18 1/4
	84-873	Semi Steel	V-Groove	1 5/16	1800			26
8x3	84-815	Cast Iron	Mold on Rubber	1 5/16	850	10 1/8	7	20
	84-820	Cast Iron	Mold on Polyurethane	1 5/16	1680			22
	84-835	Semi Steel	Semi Steel	1 5/16	2000			24
	84-857	Phenolic	Phenolic	1 5/16	2000			19
10x2 1/2	84-914	Cast Iron	Mold on Rubber	1 5/16	800	11 1/2	8 1/2	19 3/4
	84-920	Cast Iron	Mold on Polyurethane	1 5/16	1500			23 3/4
	84-935	Semi Steel	Semi Steel	1 5/16	2000			25
	84-955	Phenolic	Phenolic	1 5/16	2000			19
10x3	84-915	Cast Iron	Mold on Rubber	1 5/16	1000	11 1/2	8 1/2	22
	84-921	Cast Iron	Mold on Polyurethane	1 5/16	2000			28
	84-936	Semi Steel	Semi Steel	1 5/16	2000			27
	84-956	Phenolic	Phenolic	1 5/16	2000			21
12x3	84-917	Cast Iron	Mold on Rubber	1 5/16	1150	13 1/2	9	24
	84-923	Cast Iron	Mold on Polyurethane	1 5/16	2000			30 1/2
	84-937	Semi Steel	Semi Steel	1 5/16	2000			32
	84-957	Phenolic	Phenolic	1 5/16	2000			24

* Add suffix "S" for swivel caster

* Add suffix "R" for rigid caster

CAST IRON
MOLD ON RUBBERCAST IRON
MOLD ON POLYURETHANE

PHENOLIC

SEMI STEEL

V-GROOVE

Other sizes and load capacities available. Please inquire.

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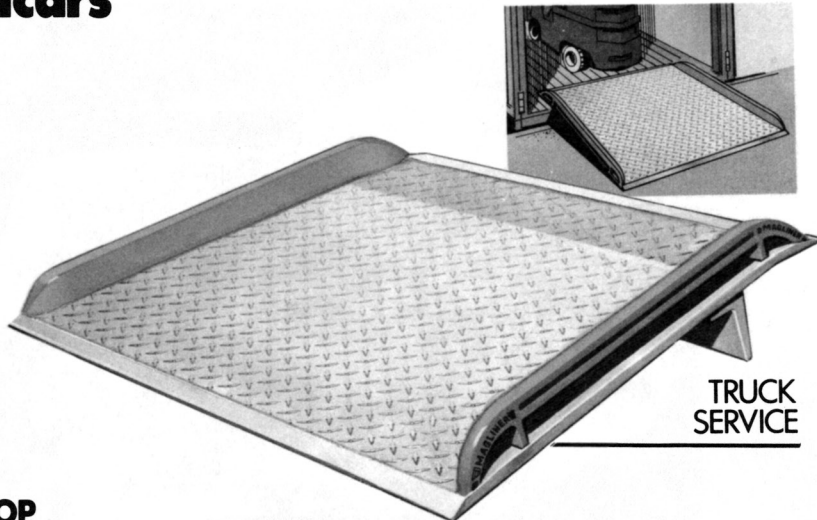
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MILLING, CLEANING, TREATING

Lightmetal Dockboards for trucks and railcars

TWO
OF THE BEST
CONNECTIONS
YOU'LL EVER
MAKE.



TRUCK BOARD TAPER-LOCK SAFETY STOP

Provides positive positioning between dock and carrier for truck boards. Tapered leg eliminates wedging or pinching, permits minimum park-out. This tough, shock-resistant extruded member is full-perimeter welded to underside of board, and is designed to withstand the everyday knocks and pounding of high volume, heavy loads on busy truck docks.



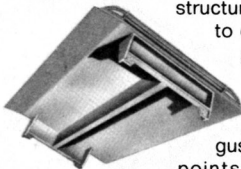
DECK PLATE Traction-type safety-tread surface with 1/16" raised diamond pattern. No skimping on material; no compromise with safe, adequate design. Careful selection of plate thickness assures ample deck strength.

BEVELED EDGES Precision machined to an approximate 10° angle for smooth, bump-free access onto board surface. Protects loads against jarring, damage and spillage.

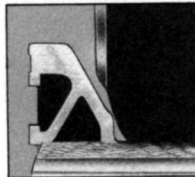
CUSTOM CROWNING to your requirements so board edges seat properly against dock and carrier floor for safe, smooth equipment crossover. Correct degree of bend prevents board 'kick-up', levels out grade angle for extra clearance, increases safety.

RAIL BOARD UNDERSTRUCTURE

Solid, well designed span understructure provides added support to deckplate and serves as a position-lock between dock and railcar. Heavy-duty span members are deep penetration welded and gusset reinforced at all critical points to absorb impact and stress loads of railcar forklift service. Every Magliner rail board is engineered for its specific application.



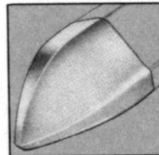
TIRE SAVER CURBS



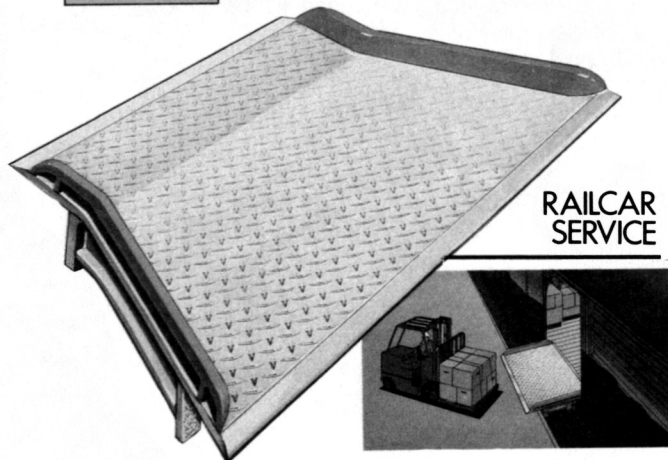
The patented contour of Magliner safety curbs is designed to minimize contact between wheel rim and curb face, preventing tire damage and curb gouging, extending dock board service life.

Heavy-section extruded Safety Curbs are full-perimeter welded to the deckplate for maximum strength and structural support. Bright yellow painted finish provides high visibility and adds to loading safety.

CURB ENDS



Curb ends are extra thick-walled with molded, double taper contours that provide easy entry to the board, and deflect wheels and forks. They are heavily welded for extra protection against shock loads at these critical points.



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GRAIN BELT SUPPLY CO., INC.
SALINA, KANSAS

U.S. 1-800-255-2742
1-800-432-8292
1-800-447-0522



MILLING, CLEANING, TREATING

Steel Dockboards



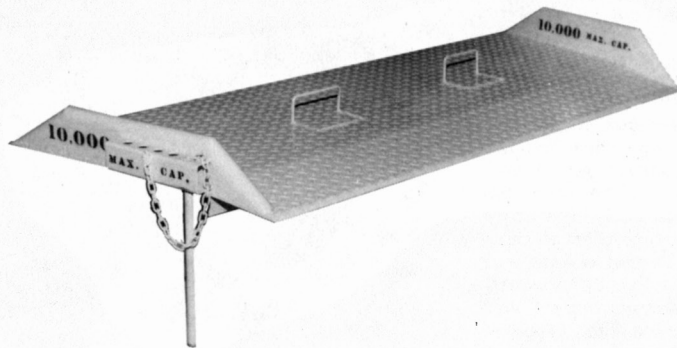
Truck or Railroad Dockboards, Combination Boards and Dockplates.
All Welded Steel Construction with Optional Locking Systems and Lifting Devices.
All Boards are Custom Built for Your Special Needs and Usage.

Features:

- Available in a wide range of capacities
- High strength floor plate
- Heavy duty structural members
- Lift chains standard on all boards
- Locking pins 1" x 20" special alloy steel pin rail on 2" centers
- 5" high x 3" wide rounded smooth side rail beveled each end to prevent hangup and reduce tire damage, yet permit easy entry
- Both ends of plate beveled for easy entry

Options:

- Lifting loops (flush with top of plate when not in use)
- Automatic locking loops
- Flared boards available for easier turning
- Dockramp-board, combination ramp-dockboards available for extreme height differentials
- Dock to ground ramp
- Special dockboards available from 10,000 to 60,000 lb. capacity



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