



PRSRT STD
U.S. Postage
PAID
Salina KS
Permit No. 93

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P.O. Box 615
Salina, KS 67402-0615

CAPACITY TO DELIVER



- Over 300,000 sq. ft. manufacturing campus
- Quality parts and assemblies—large or tiny, thick or thin—steel, stainless, aluminum, copper, other metal and non-metal materials
- Laser cutting, fabrication and welding
- Powder coating, complete assembly and on-time delivery
- Batch powder coating for large parts
- Inline and offline blasting capabilities
- Punch laser and CNC steel rolling



Made in USA
Veteran Owned
GB-24



Watch videos, learn more!

GRAINBELTSUPPLY.COM

■ **We want to help!**

■ **Let us quote your parts**

- **CNC Flat Laser Cutting**
- **CNC Tube Laser Cutting**
- **CNC Punched, Countersink, Tapped Parts**
- **Automated Powder Coat Painting**
- **Automated Inline Blasting**
- **Batch Booth for Large parts**
- **Assembly and Packaging**
- **Welding**
- **CNC Press Brake Bending**
- **CNC Rolling**
- **Assembly**

**Call or email
for a quote**

800.447.0522
laser@grainbeltsupply.com





More Capacity

POWDER COAT consisting of 50,000 sq ft of additional warehousing, offices and production space and 10,000 sq ft of additional outside concrete storage.

VIKING BLAST SYSTEMS MR 4266 inline mono rail steel blast system for powder coat.

- Addition of 40 ton HVAC system for environmental room of Powder Coat division.
- Pollution controls burn off oven
- Trumpf TruMatic 1000 fiber is a punch/laser machine that laser cuts, punches holes, bends flanges, and creates threads
- Multiple CNC Press Brakes from three feet to twenty feet lengths, 40 to 350 ton capacity
- New High Speed Amada Fiber 9K Laser
- Assembly and crating centers
- Two CNC flat sheet rolling centers



PUNCH LASER – NEW TRUMATIC 1000 FIBER LASER THAT PUNCHES HOLES AND FORMS THREADS ALL AT ONE WORK CENTER



2 NEW CNC STEEL ROLLS 6 FT & 10 FT LENGTHS

- Reduce manufacturing costs
- Shorten production schedules
- Improve production output without additional labor
- Eliminate rework costs
- Reduce inventory and increase your profits.
- Improve overall product quality

11 LASERS

- Fabrigeaer 300, 4000 watt (Tube)
- TruMatic 1000 fiber punch/laser
- Trumpf 3050, 5000 watt
- Trumpf 4030, 4000 watt
- Trumpf 3030, 4000 watt (4)
- Trumpf 6030, 20' table 3000 watt
- Trumpf 6030, 20' table 4000 watt
- Amada 3015, 9000 Watt
- Automated Laser Inspection System (2)
- WaterJet (2)

POWDER COAT

- 3' x 5' x 10' part window
- Air conditioned environmental room
- 12 Automatic paint guns, 2 manual
- Automatic feed center for color changes
- Eight-stage, stainless steel washer system
- Capable of handling 24 ga. to 1" plate
- Automated Monorail Viking Blast System

SAND BLASTING

PRESSES

- 50 ton Hannifin C Frame Presses
- 40 ton Greenard C Frame Press
- 35 ton K.R. Wilson C Frame Press
- 25 ton Watson C Frame Presses
- 15 ton Logan C Frame Press
- 8 ton Greenard C Frame Press
- 9 ton Dennison C Frame Press
- 300 ton Straight Side Press
- 50 ton Straight Side Press
- 110 ton Danley OBI Press
- 100 ton Dennison OBI Press
- 60 ton Johnson OBI Press
- 15 ton OBI Press

PRESS BRAKES

- 22' 350 ton Pacific CNC
- 12' 175 ton Accurpress CNC (2)
- 8' 90 ton Cincinnati CNC (2)
- 12' 400 ton Pacific Brake
- 6' 35 ton Wysong Brake
- 3' 40 ton Cincinnati Go Form CNC
- 4' 40 ton Amada CNC Brake

SHEARS

- 12' Cincinnati Shear
- 3' Shipley Shear
- Mubea 70 ton Iron Worker

SAWS

- CNC Vertical Hem Saw (2)
- Do-All Vertical

ROLLS

- No. 1 Buffalo Angle Iron Roll
- No. 1/2 Buffalo Angle Iron Roll
- GBS Angle Iron Rolls
- GBS Plate Ring Roll
- 10' Davi CNC Roll
- 6' Davi CNC Roll
- 4' Pexto Roll
- 4' Webb Crowning Roll

WELDERS

- Ferranti Computerized 100 amp Spot Welders
- Peer 150 amp Spot Welder
- Mig Welders
- Arc Welders
- Pulsed Wire Welder
- 3 TIG Welders
- Aluminum Push Pull Welder
- 4' x 8' Bot X Robot

OTHER

- Bridgeport Vertical Mills
- 6' Metal Lathe
- State Vertical Grinder
- CM Overhead Crane (3)
- Konecranes crane (5)
- Forklifts (24)

Call or email for a quote today! 800.447.0522
Laser@GrainBeltSupply.com